

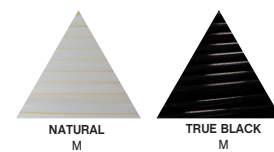
## SMARTFIL HIPS

Poliestireno de Alto Impacto, ideal para imprimir piezas muy resistentes y con excelentes propiedades mecánicas. Tiene características similares al ABS. Puede ser lijado y pintado con pinturas acrílicas. Ideal como material de soporte, ya que se disuelve con D-Limoneno.

High Impact Polystyrene, ideal for printing highly resistant parts with excellent mechanical properties. It has similar characteristics to ABS, it can be sanded and painted with acrylic paints. Ideal to be used as a support material, as it can be subsequently diluted in D-Limonene.

# HIPS

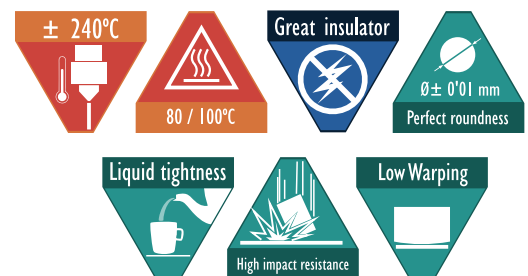
### Colores Disponibles / Available Colours



Physical Properties	Typical Value	Test Method
Material Density	1,05 g/cm <sup>3</sup>	ISO 1183
Chemical Name	High Impact Polystyrene	
Mechanical Properties	Typical Value	Test Method
Charpy Notched Impact Strength <sup>2</sup>	12 kJ/m <sup>2</sup>	ISO 179
Flexural Modulus	1950 MPa	ISO 178
Flexural Stress	38 MPa	ISO 178
Notched Izod Impact	14 kJ/m <sup>2</sup>	ISO 180
Tensile Modulus	1750 MPa	ISO 527
Tensile Stress at Yield <sup>2</sup> (2) at 23°C	19.5 MPa	ISO 527
Thermal Properties	Typical Value	Test Method
Heat Deflection Temperature	79 °C	ISO 75
Vicat Softening Temperature	100 °C	ISO 306
Printing Properties	Typical Value	
Print Temperature	235±10 °C	
Hot Pad	80-100 °C	
Fan Layer	Off (Max 20%)	

Size	Net W.	Gross W.	Diameters	Packaging Characteristics
M	750 g	975 g	1.75 / 2.85 mm	SmartBag, security seal
XL <sup>1</sup>	3300 g	3864 g	1.75 / 2.85 mm	SmartBag, security seal
XXL <sup>1</sup>	5600 g	6346g	1.75 / 2.85 mm	SmartBag, security seal
XXXL <sup>1</sup>	7000 g	7746 g	1.75 / 2.85 mm	SmartBag, security seal

(1) XL, XX and XXL son fabricados bajo demanda. Plazo de entrega entre 1 y 5 semanas.  
XL, XX and XXL spools are made under order. Delivered term between 1 and 5 weeks.



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Recyclable  
Recyclable



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Food Approved  
Aliments approuvés

**Nota:** Ninguna de nuestro filamentos contiene material reciclado con el fin de ofrecer filamentos de la mejor calidad.

**Note:** None of our filaments is produced with recycled material in order to get the highest quality filaments.

**Note:** Nos filaments ne sont pas fabriqués avec des matériaux recyclés dans le but d'offrir un produit de la meilleure qualité