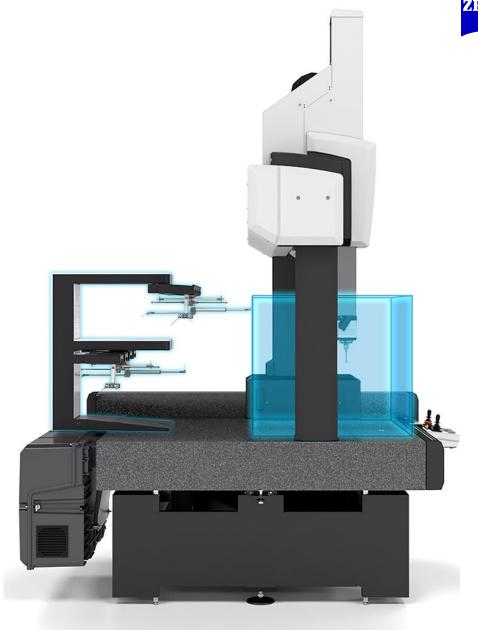
## ZEISS

### **ZEISS Storage Racks**

Optimized measuring range and maximum availability





# ZEISS Storage Racks Optimized measuring range and maximum availability



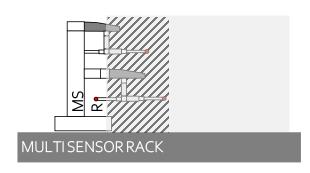
The availability of a high number of stylus systems in measuring operation or the optimization of the available measuring range are among the challenges that can be solved by ZEISS storage racks. The portfolio provides rigid, automated and rotatable storage racks in suitable sizes and designs for all ZEISS CMMs.

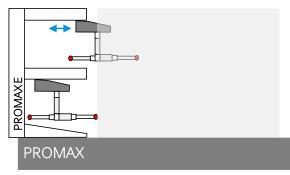
Storage & provision of stylus systems for automatic stylus changing

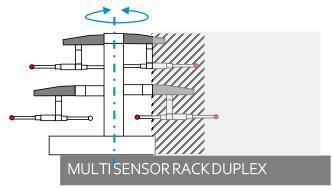
Complex workpiece requires high number of stylus systems

Optimization of the measuring range (footprint)

Avoidance of collision





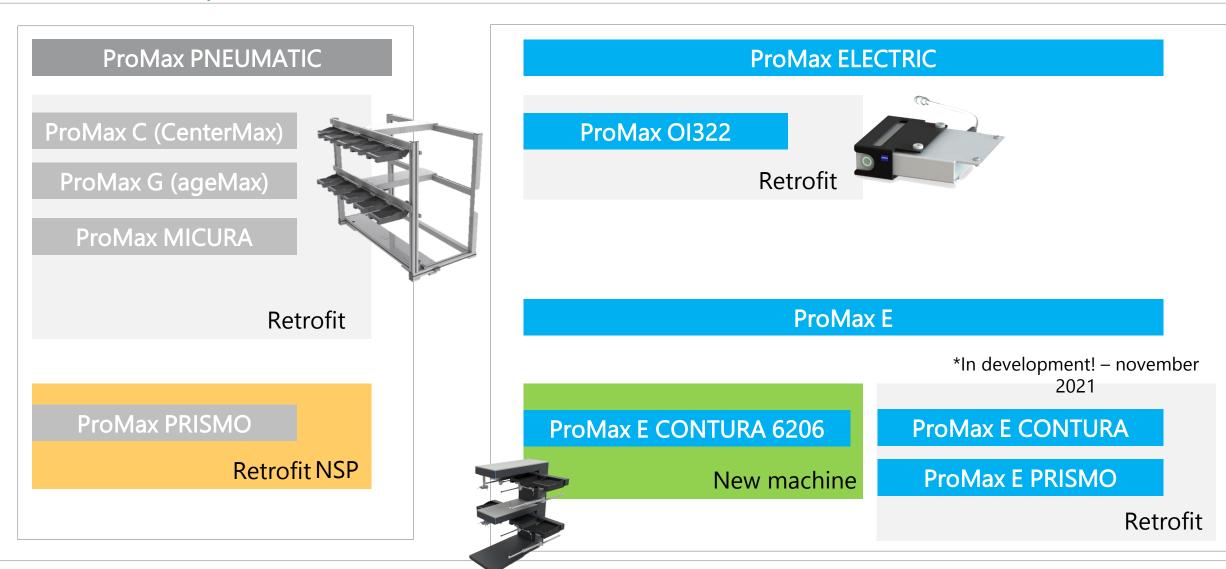




# **ZEISS Storage Racks** Portfolio Status Quo ProMax



### ProMax Family





### ProMax Family

ProMax	Amount of levels	Amount of sockets (VAST) per level	Max amount of sockets in total
ProMax G lateral	2	4	8
ProMax G rear	1	4	7
ProMax G rear second level	1	3	
ProMax C	2	5	15
ProMax C third level	1	5	15
ProMax Micura	1	4	8
ProMax Micura second level	1	4	0
ProMax Prismo 5	2	4	8
ProMax Prismo 7	2	6	12
ProMax E 7/3/6 CONTURA 6206	Up to 2	5	10
ProMax E 9/3/8 CONTURA 6206	Up to 3	6	18
ProMax E 12/3/8 CONTURA 6206	Up to 3	9	27



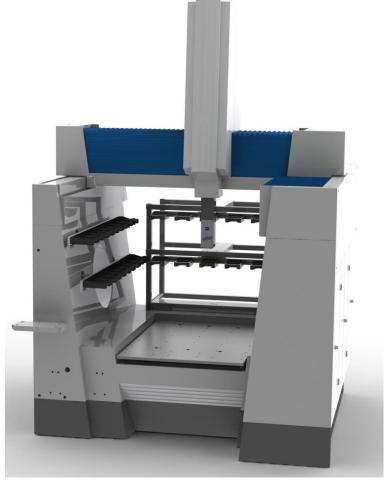
### ProMax C

	Ind	:luc	led	SOC	ket
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Promax-C CenterMax stroke 200mm	626100-9510-001	10
Promax-C CenterMax stroke 400mm	626100-9510-031	10
Additional 3rd level for ProMax-C, stroke 200 mm	626100-8510-001	-
Additional 3rd level for ProMax-C, stroke 400 mm	626100-9510-036	-

Туре	ProMax® -C			
stroke	200 mm	400 mm		
Amount of strokes	1 per level	1 per level		
Max. sockets per level	5			
Max. sockets (with 3rd level)	15			
Size [HxWxD]	840 x 1040 x 520	840 x 1040 x 716		
Power supply	24V DC			
Dimensions of electrical components [HxWxD]	150 x 200 x 220			
Intended installation location of the electrical components	MCC800			





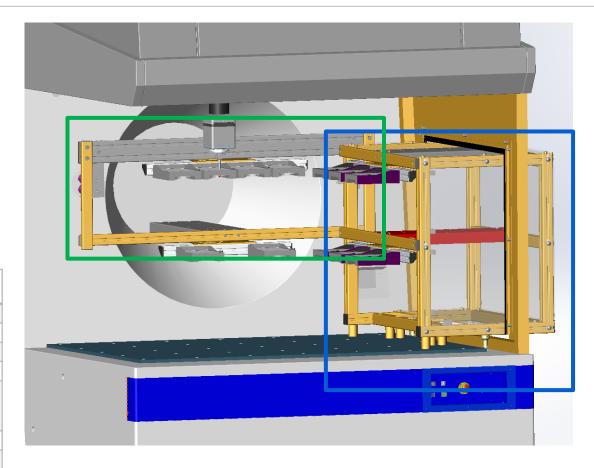


### ProMax G

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ProMax-G lateral mounting	626100-9430-001	8
ProMax-G lateral mounting TAS	626100-9430-011	8
ProMax-G, lateral mounting, closed measuring volume	626100-9420-011	8
ProMax-G rear mounting	626100-9410-001	4
ProMax-G rear mounting retrofit	626100-9420-001	-
Additional 2nd level for ProMax-G rear	626100-9440-001	

Туре	ProMax® -G
stroke	200 mm
Amount of strokes	1 per level
Max. sockets per level	4
Max. sockets	15
Size [HxWxD]	rear: 440 x 1108 x 534 lateral: 653 x 740 x 516
Power supply	24V DC
Dimensions of electrical components [HxWxD]	150 x 200 x 220
Intended installation location of the electrical components	MCC800



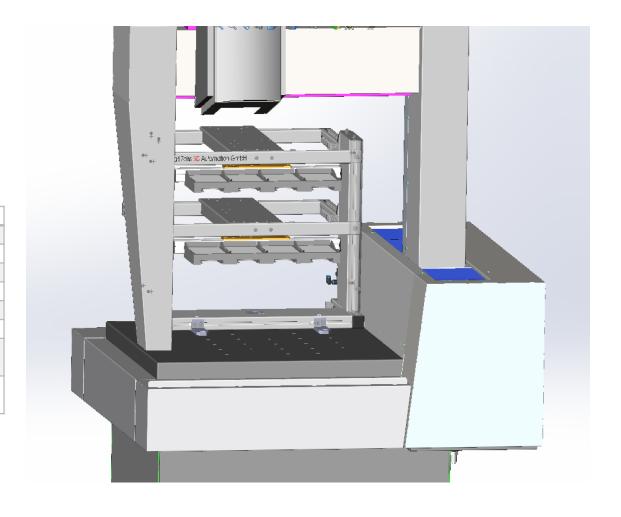


### ProMax MICURA

#### Included sockets

ProMax for MICURA, 1 storage level*	626100-9100-001	-
ProMax for MICURA, 2 storage levels*	626100-9100-002	-
Additional 2nd level for ProMax forMicura	626100-9100-011	_

Type	ProMax® -C/-G
stroke	200 mm
Amount of strokes	2
Max. sockets per level	4
Max. sockets	8
Size [HxWxD]	569 x 680 x 590
Power supply	24V DC
Dimensions of electrical	150 x 200 x 220
components [HxWxD]	
Intended installation location of	MCC800 + additional control cabinet
the electrical components	



\*Additional control cabinet



### ProMax PRISMO NSP

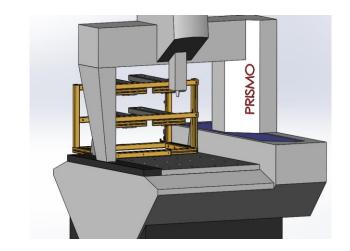
#### Included sockets

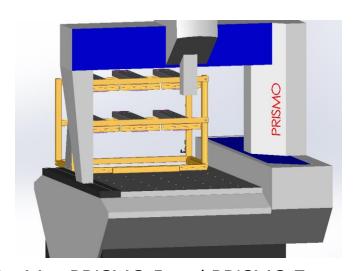
ProMax für PRISMO 5 / ACCURA 5 000000-1152-180

ProMax für PRISMO 7 / ACCURA 7 000000-1152-181

Туре	ProMax® II PRISMO 5
stroke	300 mm
Amount of strokes	4
Max. sockets per level	2
Max. sockets	8
Size [HxWxD]	550 x 854 x 598
Power supply	24V DC
Dimensions of electrical	150 x 200 x 220
components [HxWxD]	
Intended installation location of	MCC800
the electrical components	

ProMax® II PRISMO 7
300 mm
6
2
12
660 x 1004 x 598
24V DC
150 x 200 x 220
MCC800

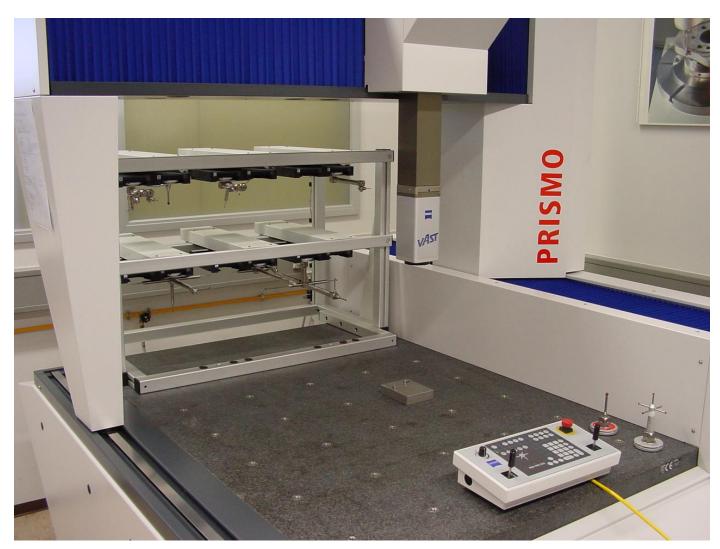




ProMax PRISMO 5 and PRISMO 7 are only available through NSF



### ProMax PRISMO NSP







### ProMax PRISMO Ol322



Automatically moving sensor rack – electric drive

Full usage of measuring volume - the rigid xxt rack takes 30 % of the taktile measuring volume

No collision between the styli and the optical sensor

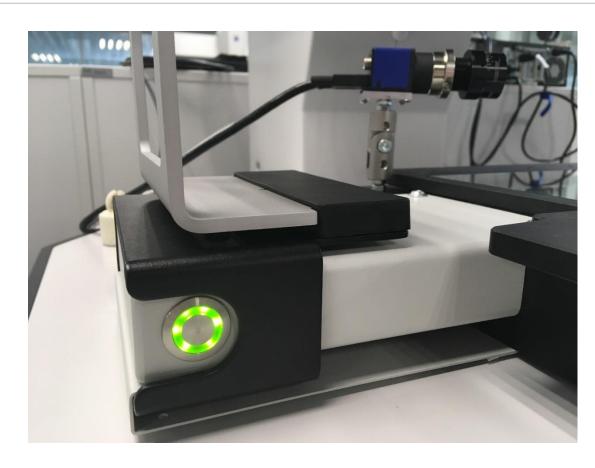
No more manual interventions through automated probe change

ProMax drive fully integrated in Calypso

Specially designed for OI 322



### ProMax PRISMO Ol322







**ProMax E** 

Small footprint or large measuring range?

take both with the ProMax E





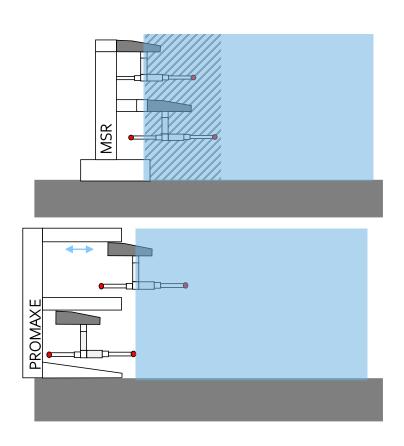
#### **ProMax E**



Updated drive, control and design

Less cost-intensive

Optimised use of space



up to 46%\* more uasable measuring volume

\*example taken on Contura 7/10/6 styli Y+300 mm, depends on styli systems, size of work-piece, CMM size, granite drill holes



Saves footprint – alternative to a bigger machine size

#### **ProMax E**



### **New ProMax generation**





#### Electric drive

Modular construction



Fully revised design



Devoloped together with new CONTURA

Globally valid certifications and approvals

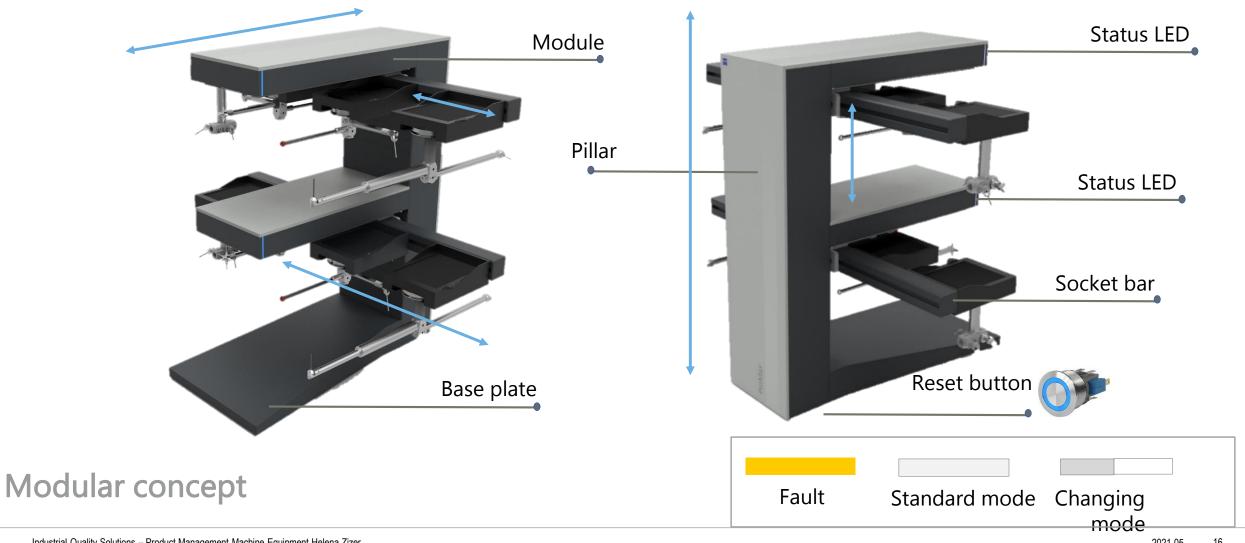


New control cPME



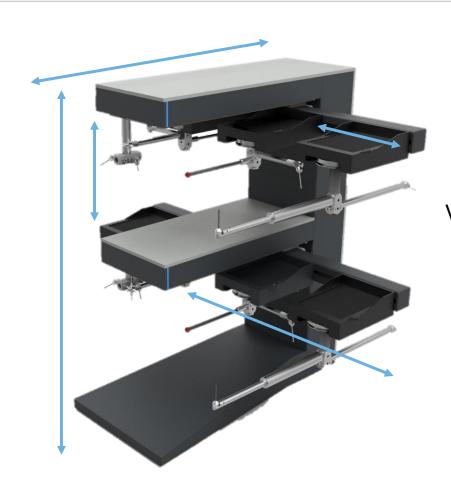
User- and service-friendly







#### ProMax E



Module stroke: 300 mm (standard)

Module hight adjustable after installation

Up to 3 modules possible

Modules are retrofittable

Variable socket bars available (x=700; x=900; x=1000; x=1200)

Can be used with all sensors (VAST, XXT, XTR)

Sockets can be moved on socket bar

Up to 27 MT/VAST sockets (maximum execution)

Service installation by ZEISS

Status display on individual modules for more precise error assignment

### Modular concept



#### ProMax E

ProMax E (X/Y/Z)

X = length storage bar

Y = modul stroke

Z = height of pillar

CONTURA 7/7/6 ProMax E 7/3/6 CONTURA 7/10/6 CONTURA 9/18/8 ProMax E 9/3/8 CONTURA 9/12/8 CONTURA 12/18/8 ProMax E 12/3/8 CONTURA 12/24/8 Additional module stroke 300 mm

BASIC package Base plate Pillar\* cPME control 1x module (level)\* 1x socket bar\* Sockets not included \*according to CMM size

18



#### ProMax E

ProMax E (X/Y/Z)

X = length storage bar

Y = modul stroke

Z = height of pillar

CONTURA 7/7/6

CONTURA 7/10/6

**CONTURA 9/18/8** 

CONTURA 9/12/8

CONTURA 12/18/8

CONTURA 12/24/8 ProMax E 7/3/6

ProMax E 9/3/8

ProMax E 12/3/8

Additional module stroke 300 mm For new device CONTURA 626100-9802-011

For new device CONTURA 626100-9805-011

For new device CONTURA 626100-9808-011

626100-8810-000

19



### ProMax E

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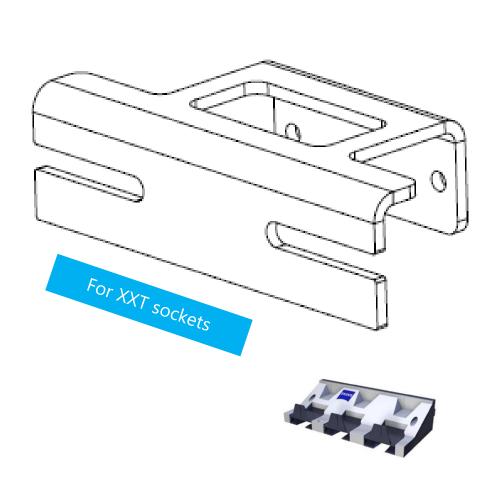
ProMax E 7/3/6 (new device)	626100-9802-011
ProMax E 9/3/8 (new device)	626100-9805-011
ProMax E 12/3/8 (new	626100-9808-011
device)	

#### ACCESSORIES

Additional level ProMax E 300mm	626100-8810-000
Storage bar ProMax E X=700mm	626100-8812-000
Storage bar ProMax E X=900mm	626100-8813-000
Storage bar ProMax E X=1200mm	626100-8815-000
Adaption XXT socket ProMax E	620161-8510-010
Adaption RDS socket ProMax E	621770-8040-010

The Base number includes ONE level – additional levels have to be added including the appropriate storage bar (depending on CONTURA X size)









	Question	Answer
1	When is the ProMax E available?	Price list May 2020
2	How many levels can be assembled?	The Basic ProMax E (626100-9802-011, 626100-9805-011, 626100-980-011) includes <b>ONE</b> level. Up to three levels are possible. Each level can be added additionally (with the appropriate storage bar) Module ProMax E 626100-8810-000 + storage bar X
3	Which sockets can be used on the ProMax E?	MT VAST, XTR, XXT (with adapter), RDS (with adapter)
4	How many sockets fit on one level (storage bar)	Depends on the used stylus systems Assumptions (without extreme stylus configs) ProMax E 7/3/6: up to 5 x MT/VAST or up to 5x XTR – or up to 4x XXT ProMax E 9/3/8: up to 6x MT/VAST or up to 6x XTR – or up to 5x XX ProMax E 12/3/8: up to 9 x MT/VAST or up to 9x XTR – or up to 7x XXT
5	ality Muhichus izasma kanavailla ble 2 zizer	The ProMax E is for each CONTURA size available (7/6 – 9/8 – 12/8)



### ProMax E

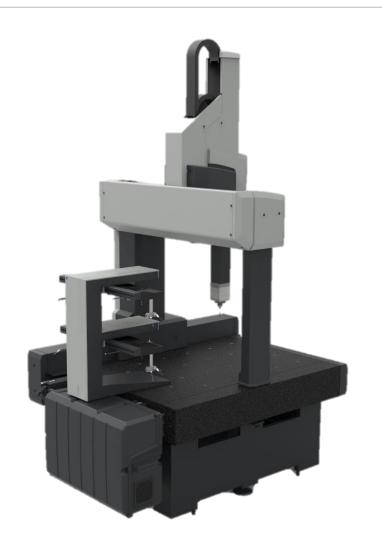
	Question	Answer
6	Who is responsible for the product?	Product Manager Helena Zizer
7	How works the configuration of the ProMax E?	The ProMax E is configurated through the CONTURA configurator
8	How works the installation of the ProMax E?	The ProMax E will be delivered together with the CONTURA and gets installed by the ZEISS Service
9	Are the sockets moveable?	The sockets are moveable on the storage bar. Sockets have to be qualified each time after they have been moved.
10	Is the hight adjustable?	The hight of the levels is adjustable (after initial installation only through ZEISS Service)
11	Do all levels move at the same time?	No, only the level on which the change takes place is moving
12	Does the ProMax E require maintenance?	No long-term maintenance effort needed
13	Does it affect the CMM accuracy?	No

23



	Question	Answer
14	Where is the ProMax E placed?	The ProMax E is placed outside the measuring space on the granite of the CONTURA (special drill wholes)
15	Is the ProMax E extendable?	The ProMax E can be extended to up to 3 additional levels – different storage bars are also available.
16	For which CMMs is the ProMax E available?	The new ProMax E is currently only available for the NEW CONTURA 6206. The other CMMs will be qualified sequentially.
17	Is the ProMax E retrofitable?	ProMax E is not yet released for retrofit solution (in progress)
18	Can different sockets be used on one level?	Yes
19	Where can I get further information?	Product Management (Helena Zizer) Or accessories.metrology.de@zeiss.com
20	Can sockets be added after the installation	Config files have to be adjusted, ZEISS service technicians are required
21		





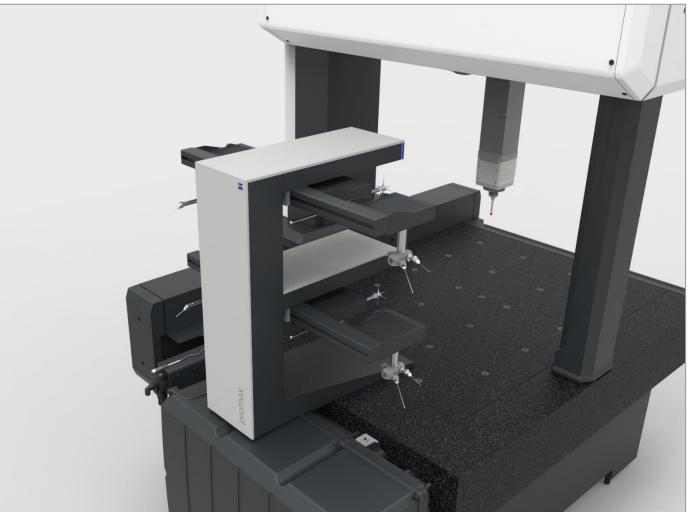












## ZEISS

#### **SUMMARY**



**ProMax E** available as new equipment for CONTURA 6206

**ProMax E** Retrofit for PRISMO and CONTURA (older generations) in progress -> Retrofit packagaes due date november 2021

ProMax OI322 available for AfterSales

ProMax G remains available for AfterSales
ProMax C remains available for AfterSales
ProMax Micura remains available for AfterSales

**ProMax PRISMO** pneumatic only available through NSP process







# **ZEISS Sorage Racks** Portfolio Outlook

## ZEISS

### Outlook



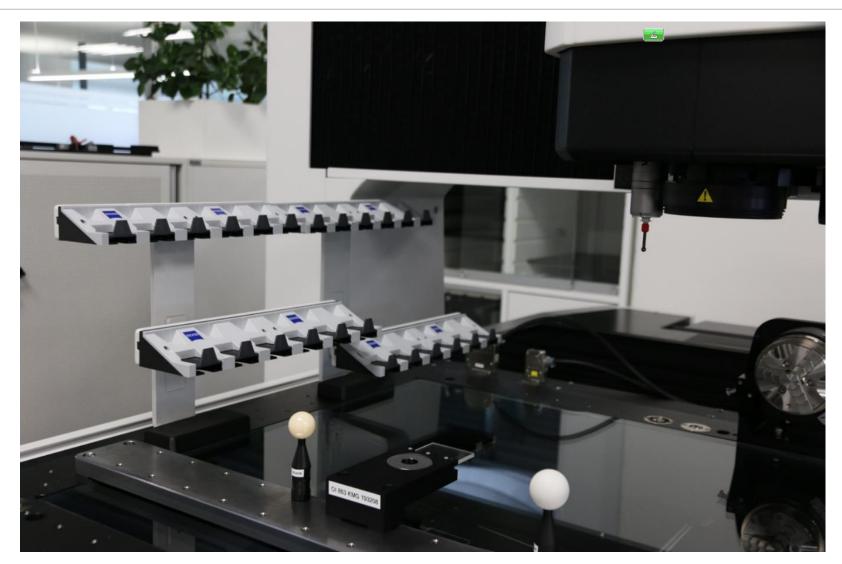


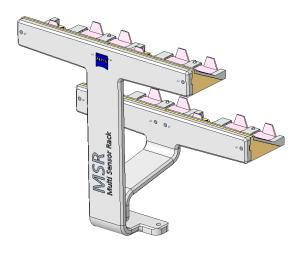


- Z600 und Z800 for CONTURA und SPECTRUM
- Price range MSR MINI
- Enabler for digital accessories
- Future extension on all cmm sizes planned



### Outlook





#### MSR OI863

Two of these racks provide up to 24 stylus systems on a OI863



Seeing beyond